

customized high quality punching stamping mould

Mold Details

Metal stamping mold

Material:Steel

Standard:ISO9001

Mould type :Punching progressive mould

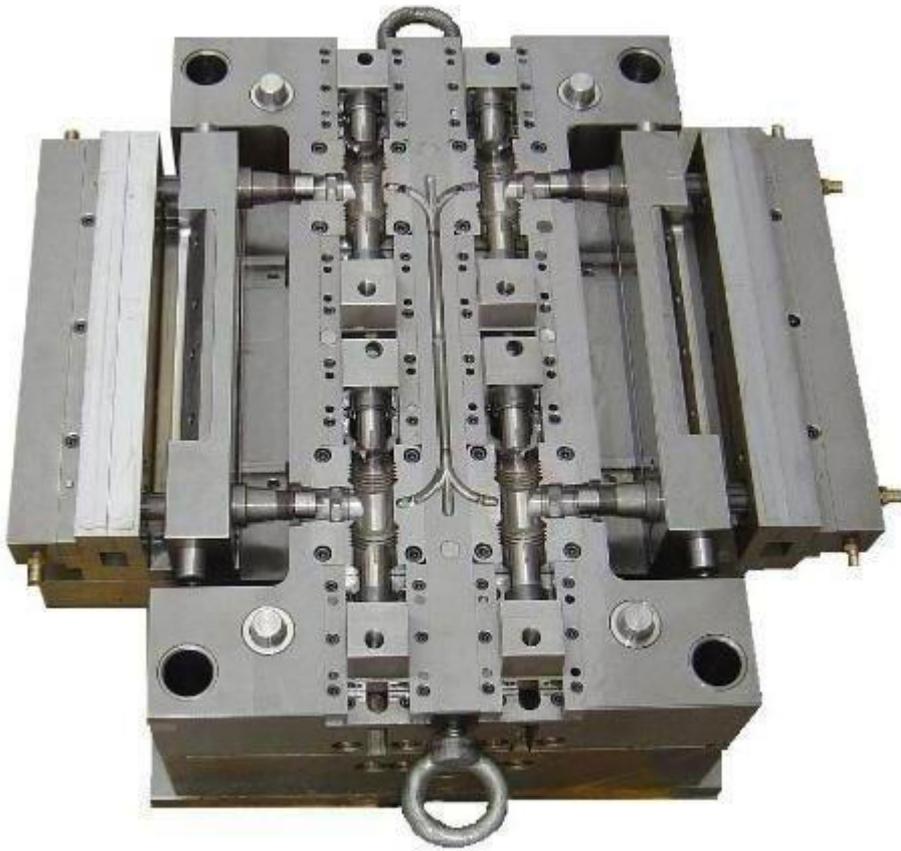
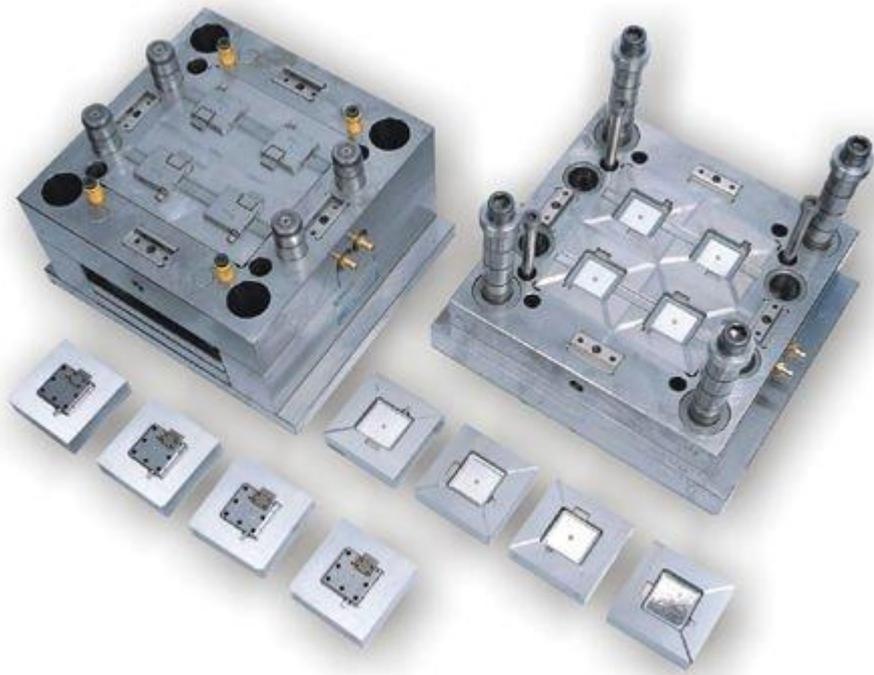
Surface treatment:Zinc plated, nickel plated, tin plated, brass plated, silver plated, gold plated ect.

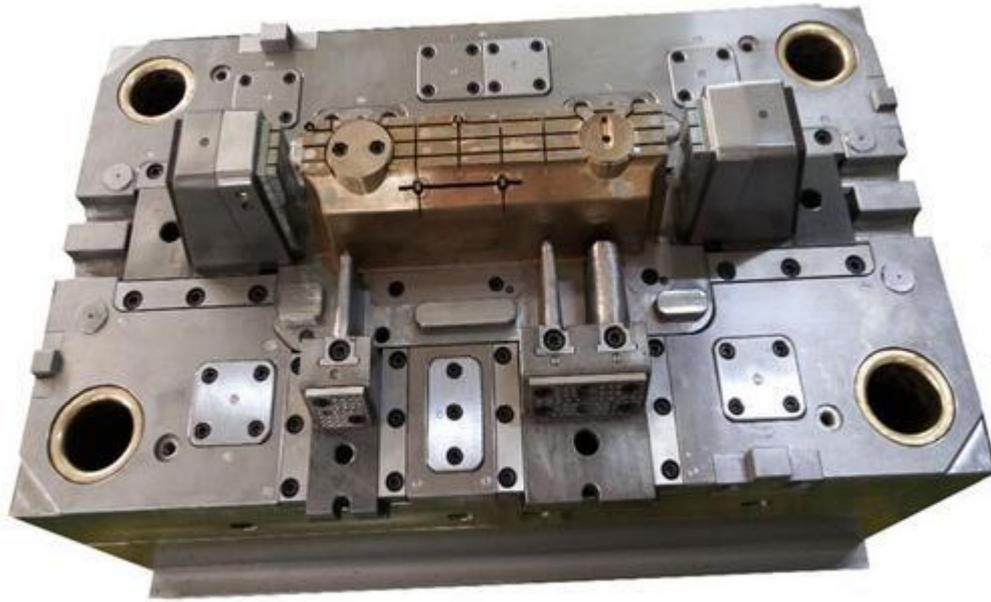
Life time :240,000-260,000

Used:circuit breaker,wall switch and socket,outlet,Ac contactor and auto ect

Pictures:







About ABIS

ABIS was founded in Shenzhen China, adjacent to Hong Kong, in 1996, has its own factory of 12,000 square meters. With the advanced facilities from Germany, Swiss and Japan, and a highly experienced design and engineering team, ABIS builds multi-cavity molds to exacting tolerances, providing the critical structural foundation for leading manufacturing companies to produce high precision mold.

Servicing various markets including Automotive & Aviation, Household & Industrial, Electronics & Telecommunications, Medical & Healthcare, OA equipment, Consumer Packaging , Personal care, and

Sports, ABIS helps clients optimize productivity and minimize manufacturing costs, strengthening the ability of OEM to compete effectively on a global basis.

Our highly skilled journeyman tool makers have been developing and passing down the intricate knowledge required to build tolerance critical tooling. Offering high-precision mold-making, molding capabilities coupled with expert design / engineering has helped position ABIS as the premier, full-service, plastic injection molder / mold-maker in China.

ABIS applies advanced software for mold design-Auto CAD, UG, Solid works and ProE etc. So far, ABIS has received the "ISO 9001", "ROHS" green, SGS certificate.





Customized mold

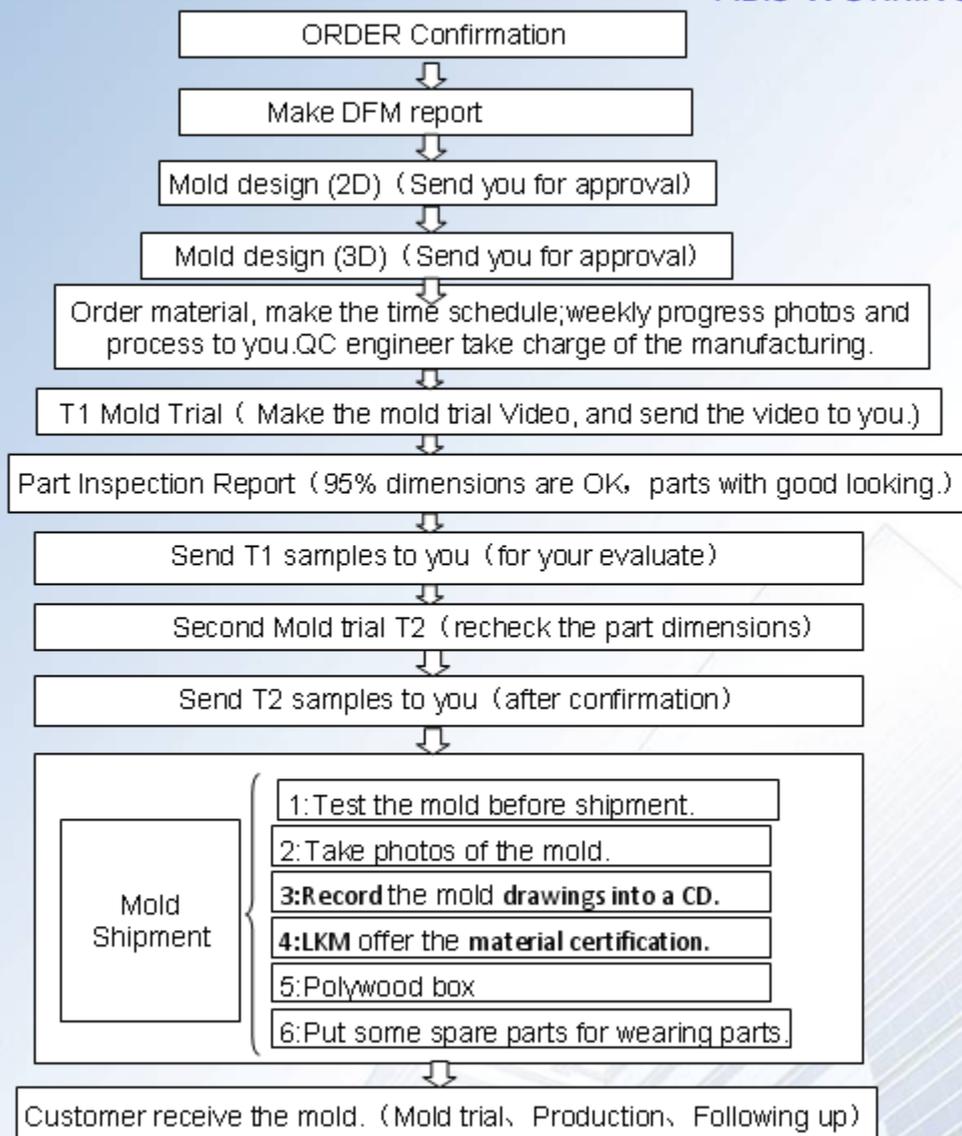
1. Detailed description of Custom Plastic Mould:

Cavity/Core Material	718H,P20,NAK80,2316,2738,DIN2344,H13 and a vailable
Product Material	ABS,PC,PP,PVC,POM,PMMA,PS,PE,PET,RUBBER Silicone,PA,PBT,PEI,etc
Base	LKM or by requested
Structure	Double Color injection mold,Solid Mold,Insert M old,Mold with Slide,Mold with Lifter
Runner System	Hot runner,Cold runner
Cavity	Single cavity,multi cavity by requested
Finish	Corrosion word,Mirror finish,Brushed

Mold standard	HASCO,DME,MISUMI, or by requested etc
Software	STEP and X-T,UG,pro-E
Tolerance	+0.05mm
Design time	5-7 day
Sample time	1 week
Production time	3-5 weeks,depends on mold structure
Main technique	Milling,Grinding,EDM,Wire-cutting,Engraving,CNC etc
Longevity	0.5-1 million shots
Packing	Wooden case,PE,or by requested

2. Custom Plastic Mould making process

ABIS WORKING PROCESS



Mould packaging :



Mold Parking



OUR CERTIFICATE:



认证证书

此证书授予

深圳市艾比斯精密五金塑胶有限公司

认证地址：深圳市龙岗区龙岗街道龙东社区沙背坳溢利工业园C栋一层

符合 ISO/TS 16949:2009 质量管理体系标准

认证范围：

塑胶制品（把手）的生产（不包括 7.3 产品设计）

注册号:	首次注册日期:	本次发证日期:
77463/A/0001/SM/2II	2017年1月3日	2017年1月3日
组织机构代码:	注册有效期:	IATF No:
91440300553884491N	2018年9月14日	0255825

发证人:  认证经理

本证书信息可在国家认证认可监督管理委员会官方网站 (www.cnca.gov.cn) 上查询。
URS (中国) 地址: Room 805, 806, Block 3, Tianyi International Building
of Huzhou street No. 589 in Hangzhou City, Zhejiang Province of China. 电话: 0571-86700691



Certificate of Registration

This certificate has been awarded to

Shenzhen ABIS Precision Hardware Plastic Co. Ltd

Floor1, Building C, Sha Bei Li Ying Keji Industrial Park LongDong Community, Longgang Street, LongGang District, Shenzhen City, Guangdong Province, China

in recognition of the organization's Quality Management System which complies with

ISO/TS 16949:2009

The scope of activities covered by this certificate is defined below

Manufacture of Plastic Parts (Handles) (Excludes Product Design under Clause 7.3)

Certificate Number: Date of Issue of Certification Cycle:

77463/A/0001/SM/En 03 January 2017

Issue No: Expiry Date: IATF No:

1 14 September 2018 0255825

Issued by:  On behalf of the Schemes Manager





BEIJING HANGXIE CERTIFICATION CENTER CO.,LTD.
**QUALITY MANAGEMENT SYSTEM
CERTIFICATION**

ABIS MOLD TECHNOLOGY(HK)CO.,LTD

Organization Code: 55388449-1

No.102,Building B, Ying Keli Industry Area, Longgang District, Shenzhen,China. P.C 518116

is in conformity with

GB/T19001-2008 (ISO9001:2008)

This certificate is covering the following product scope

Plastic Mold Development and Manufacturing; Plastic Products Production

(Not Include the Products With Administrative Licensing)

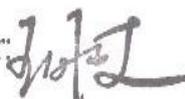
Registration No. 03415Q20263R0M

The Duration of Validity :Feb . 10, 2015—Feb . 09, 2018



MANAGEMENT SYSTEM
CNAS C034-Q



General Manager: 

BEIJING HANGXIE
CERTIFICATION CENTER CO.,LTD.

3. Custom Plastic Mould quality control

For the Q/C of mold, there are 3 steps:

1.Mold Material Q/C

- Mold Steel Checking(Hardness, flaw detection)
- Mold Standard Spare Parts Checking(hardness, size, flaw checking)

2.Mold Making Process Q/C

- design checking (part design, mold design, mold engineering drawing)
- Each part of mold's size checking after machining according to 2D drawing
- mold testing(check mold running condition)

3. check with customer's requirement again before mold shipping.

FAQ:`

Q: Are you trading company or manufacturer ?

A: We are factory.

Q: How long is your delivery time?

A: Generally it is 25-60days for making mold.

Q: Do you provide samples ? is it free or extra ?

A: Yes, we could offer the sample for free charge but do not pay the cost of freight.

Q: What is your terms of payment ?

A: Payment<=1000USD, 100% in advance. Payment>=1000USD, 30% T/T in advance ,balance before shipment.

Contact me :

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